

The MEC-FX series CIP cleaning equipment is specifically designed to address the challenges and issues associated with cleaning brew house skids (mashtun, brew kettles, whirlpools), fermenters, storage tanks and transfer lines within small to medium sized breweries.

- Full TACCT cleaning performance
  & flexibility
- High impact CIP cleaning of equipment & transfer lines
- Effective cleaning, while reducing chemical & water consumption, limit waste

- Truly modular hardware & software platform
- Multi-level CIP cleaning from semi to fully automated
- Stand-alone or fully integrated w/brew house PLC & HMI

### Typical uses & applications:

### Brewery

- Brew house skids (mashtun, brew kettles, lautertuns, whirlpools, etc.)
- Transfer / fill lines
- Fermenters
- Storage/holding tanks

# **MEC-FX series CIP systems...**

# ...Specifications in overview

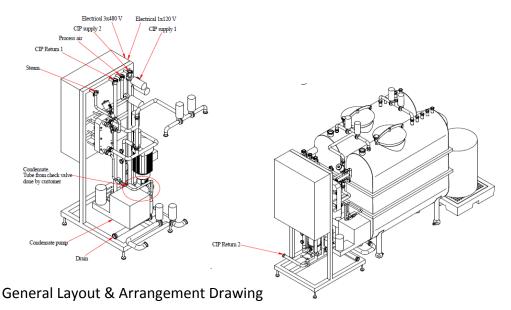
Modular MEC-FX series CIP cleaning system					
Process & Mechanical	Tank (-s)	1-3 tanks	Volume: 100-250	100-250 gallon / 380-950 liter	
		Atmospheric			
	Supply	CIPS pump	Pressure:	<175 psi / <12 bar	
		Frequency controlled	Flow:	<75 gpm / < 285 lpm	
	Heating	Steam heating	Temp.:	<200 °F/<95 °C	
		Plate type HX or injection	Option: Electrical heating module available		
	Return	CIPR pump	Flow:	<75 gpm / <285 lpm	
		Self-suction/priming			
	Chemicals	Manual addition	Option: Automatic dosing module (-s) for up to three (3) chemicals available		
		Manual mixing			
	Instrumentation	Level, Pressure, Flow	Option: High range and / or low range conductivity sensors available		
		Temperature, Timer			
	Materials	Product contact	AISI 316L, FDA approved elastomers		
		Non product contact	AISI 304		
Controls	Automated	NEMA 4x enclosure			
		Allen-Bradley PLC (850 series)			
		6" touch screen HMI panel, E-stop & Stack-light			
		Standard Software package with recipe editor			
		Option: advanced automation platform w/Compact Logix and 12" touch screen HMI panel			
Dimensions	CIP process module	39" long by 31" wide by 80" tall		Enclosure, CIPS pump, HX, process valves and instrumentation	
	Tank (-s)	75" long by 50" wide by 75" tall		Double 250 gallon tanks	
	Chemicals	53" long by 29" wide by 50" tall		Double, 55 gallon drums	
Documentation	Standard documentation package	PID, Layout and Arrangement drawings			
		Component list, electrical & pneumatic schematics			
		Operator manual			
		CD w/technical literature			

## **Available Configurations:**

- · Single thru multiple tanks
- 1 3 chemical dosing modules
- · Single thru multiple CIP supply lines
- Integrated or remote CIPR pump
- Stand-alone or integrated automation platform
- · Electric or steam heating
- Waste collection

## MEC-FX series CIP systems...

### ...Utilities & Connections



(Example: two tank MEC-FX series CIP system)

1	City water	min 20 GPM @ 20 psi
2	Process water	min 20 GPM @ 20 psi
3	Compressed air	min 90 psig
4	CIP supply 1	<75 GPM @ 175 psi
5	CIP supply 2	<75 GPM @ 175 psi
6	Plant steam	<100 lbs/hour @ <15 psi
7	Condensate	<100 lbs/hour
8	CIP return	<75 GPM
9	Drain	<75 GPM
10	Power, main	3 x 480 N+PE, 60 Hz, 40/60 Amps
11	Power	120V, 60 Hz, 10 Amps

## **Other Cleaning Related Equipment & Services:**

- Dynamic, high impact, spray devices
- Formulated detergents
- · Spare parts

- Preventive maintenance
- CIP cycle development
- Phone support



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